

FIG. 1

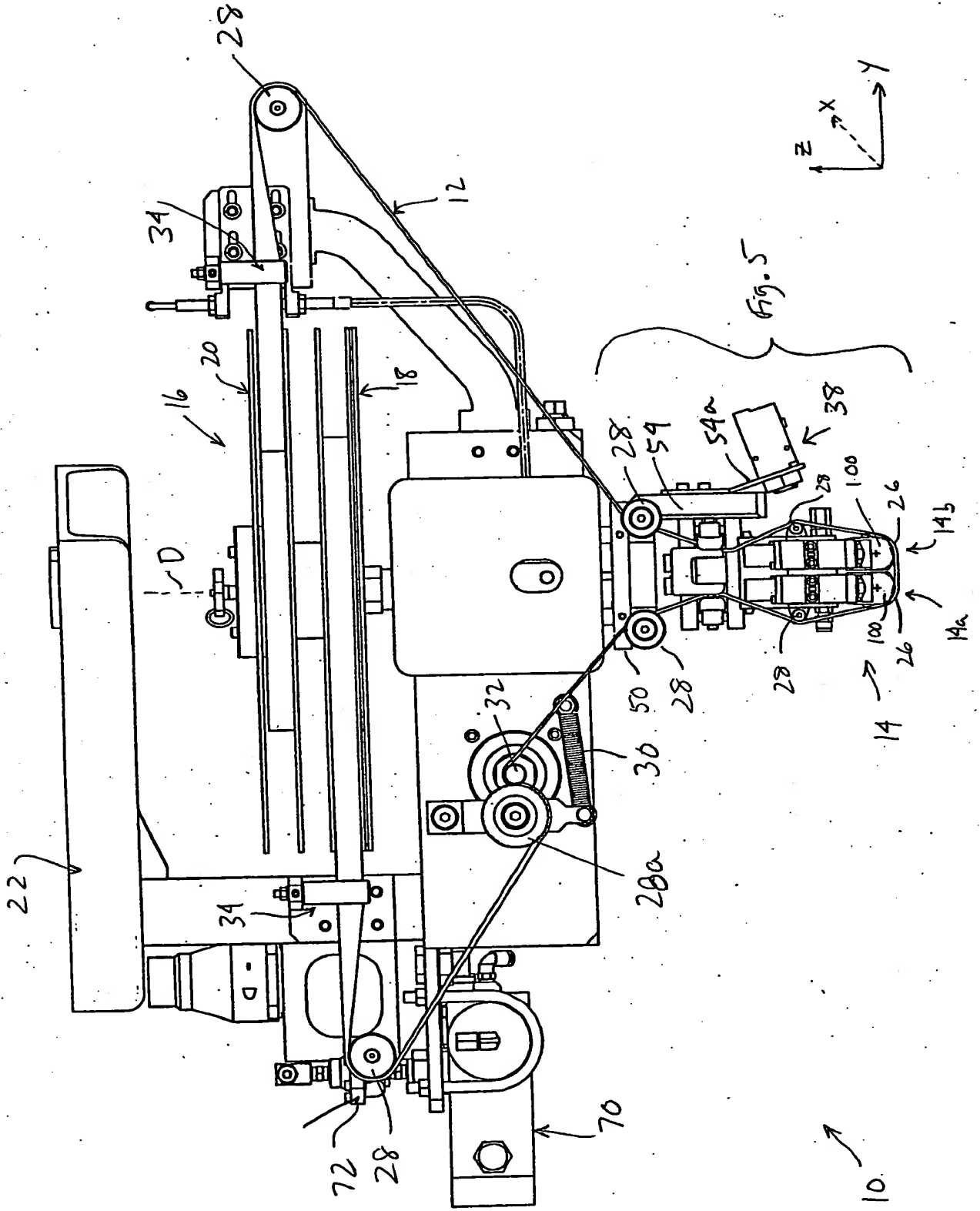


FIG. 2

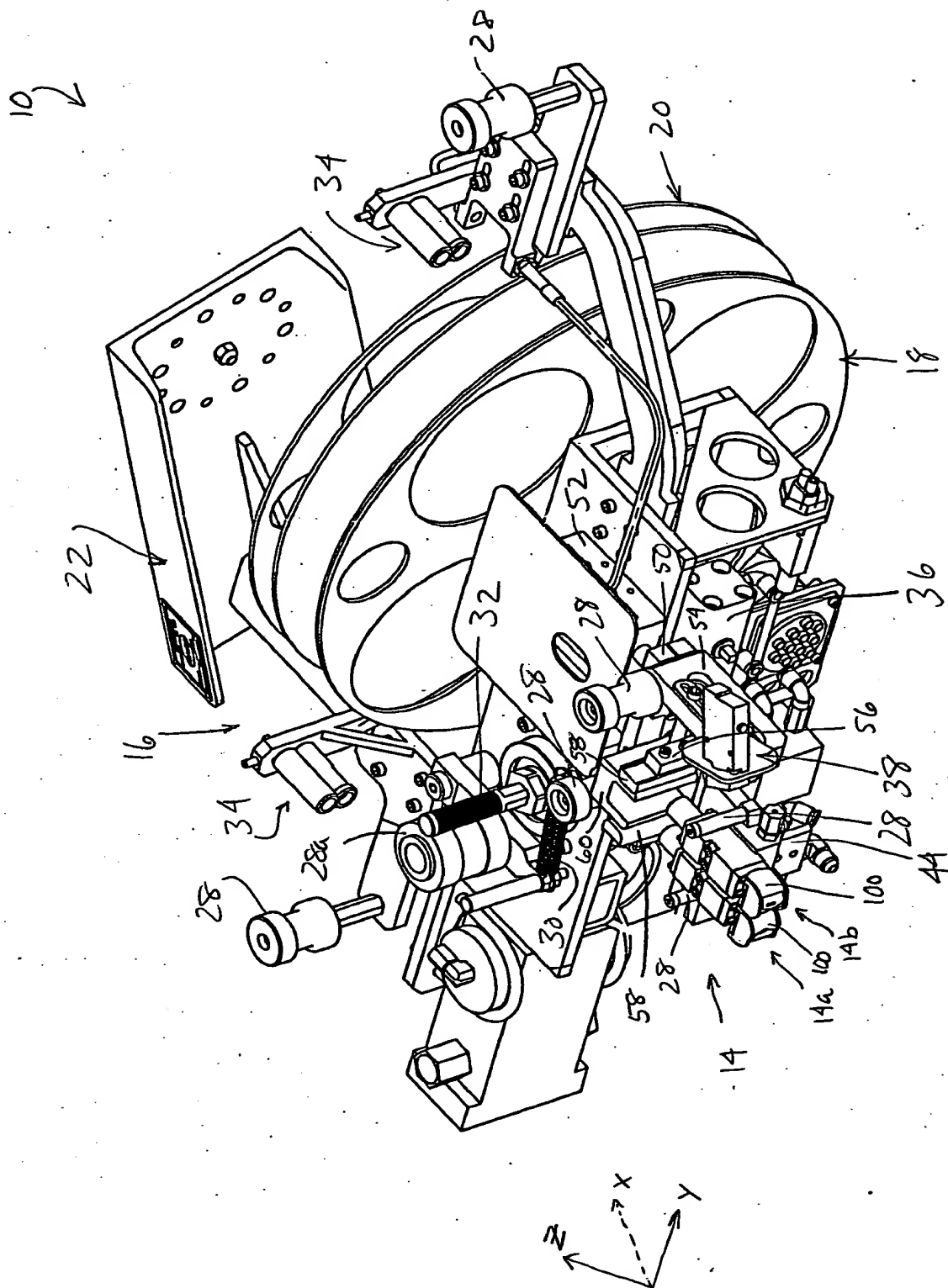
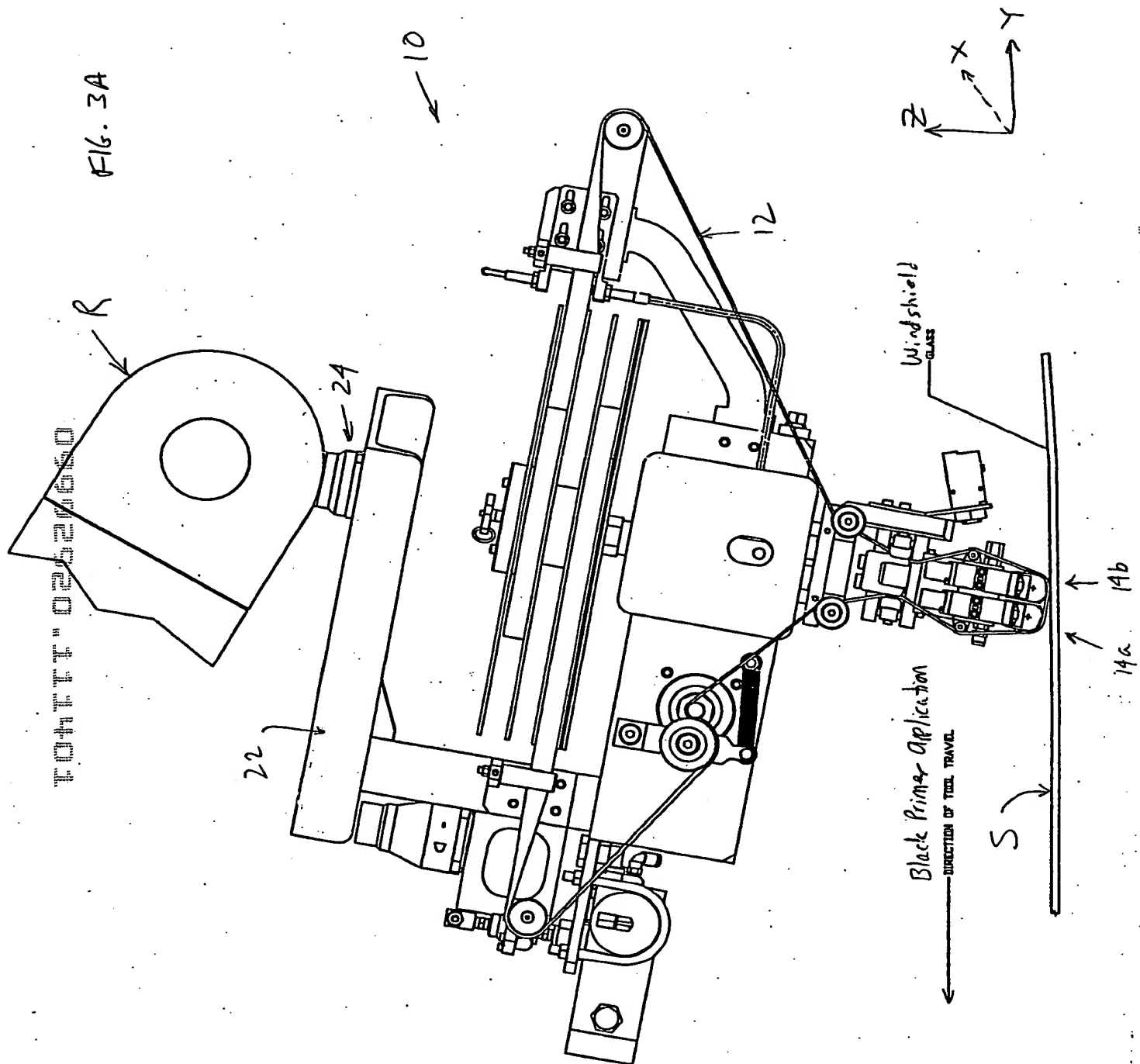
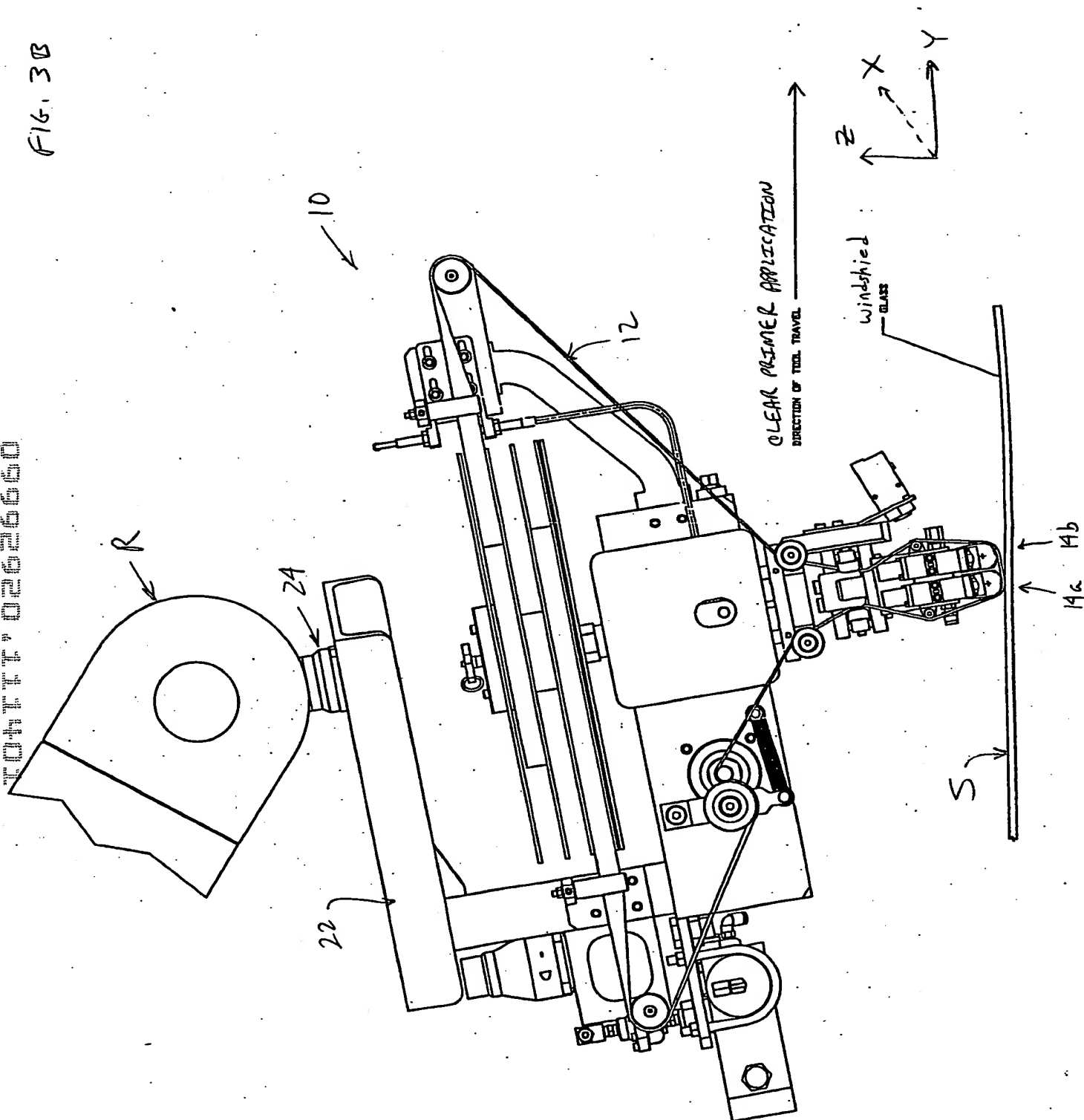


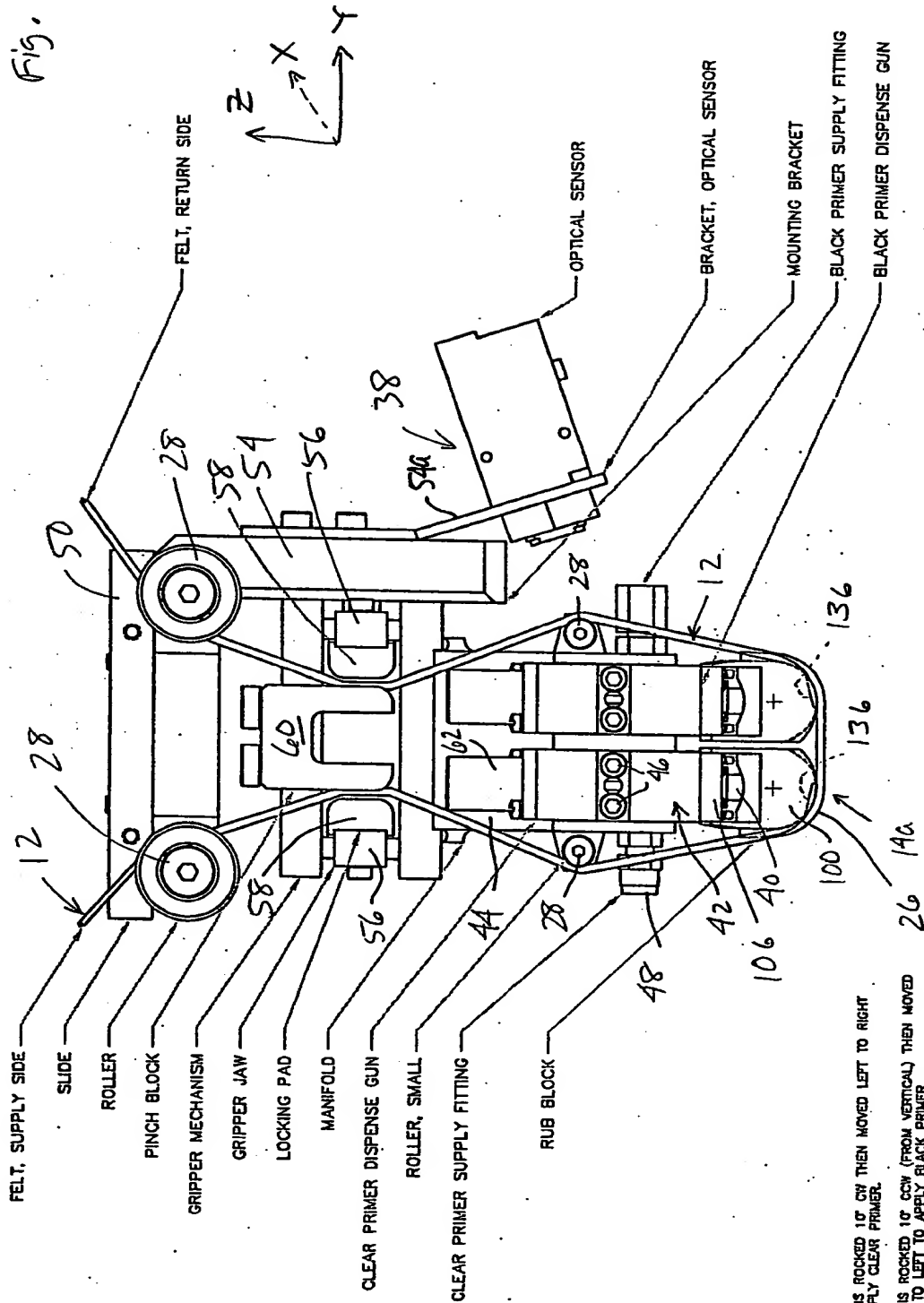
FIG. 3A



02626660

FIG. 3B

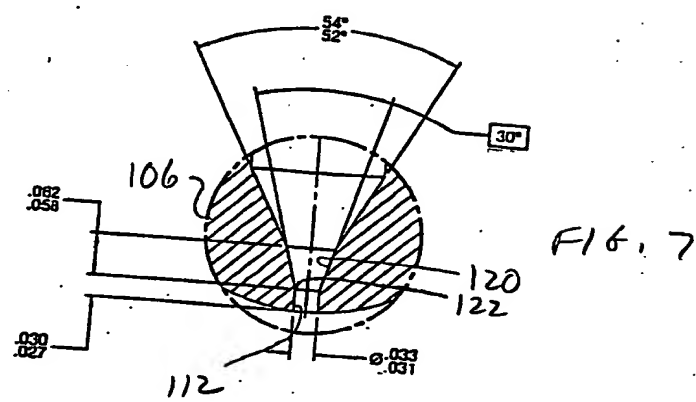
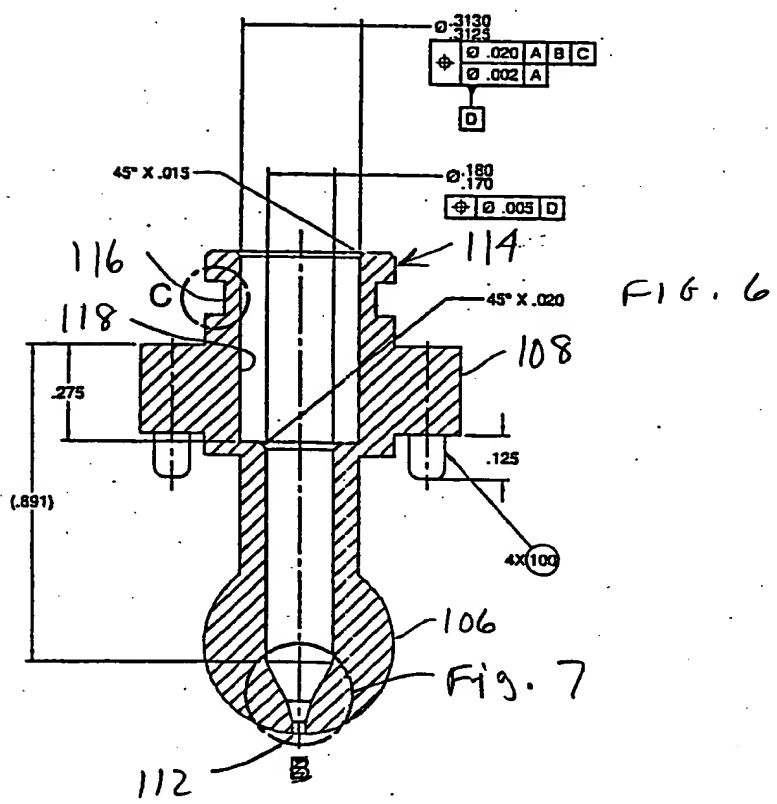
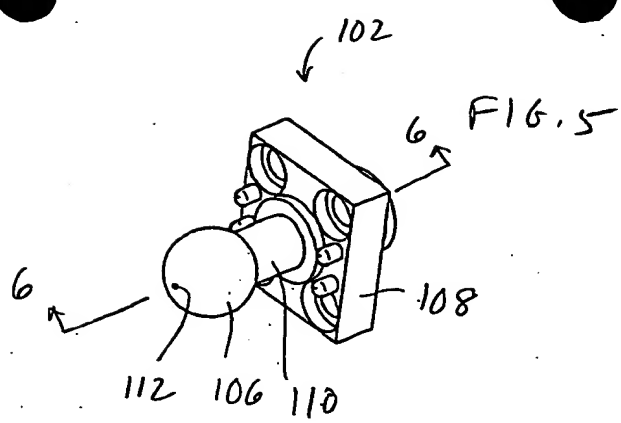




NOTES:

1. TOOL IS ROCKED 10° CW THEN MOVED LEFT TO RIGHT TO APPLY CLEAR PRIMER.
2. TOOL IS ROCKED 10° CCW (FROM VERTICAL) THEN MOVED RIGHT TO LEFT TO APPLY BLACK PRIMER.
3. CLEAR PRIMER APPLICATION IS ALWAYS DONE FIRST.
4. RUB BLOCKS FOR CLEAR & BLACK ARE IDENTICAL.
5. THE CLEAR PRIMER DISPENSE GUN HAS A .02 IN. DIA. ORIFICE AND THE BLACK PRIMER DISPENSE GUN HAS A .032 IN. DIA. ORIFICE.

06992920-11401



090901Z JUL 74

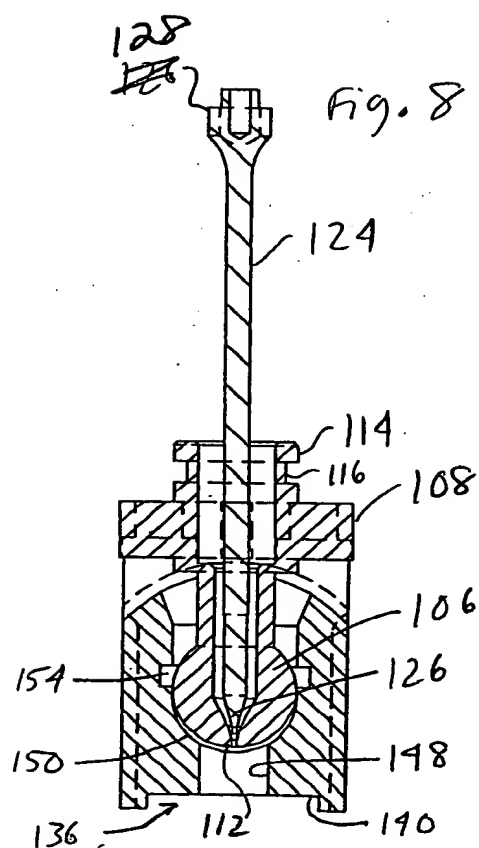
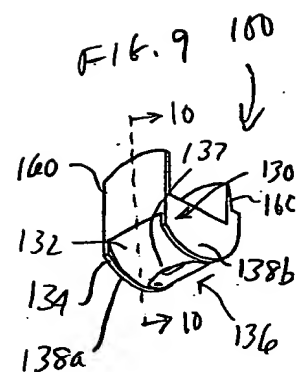
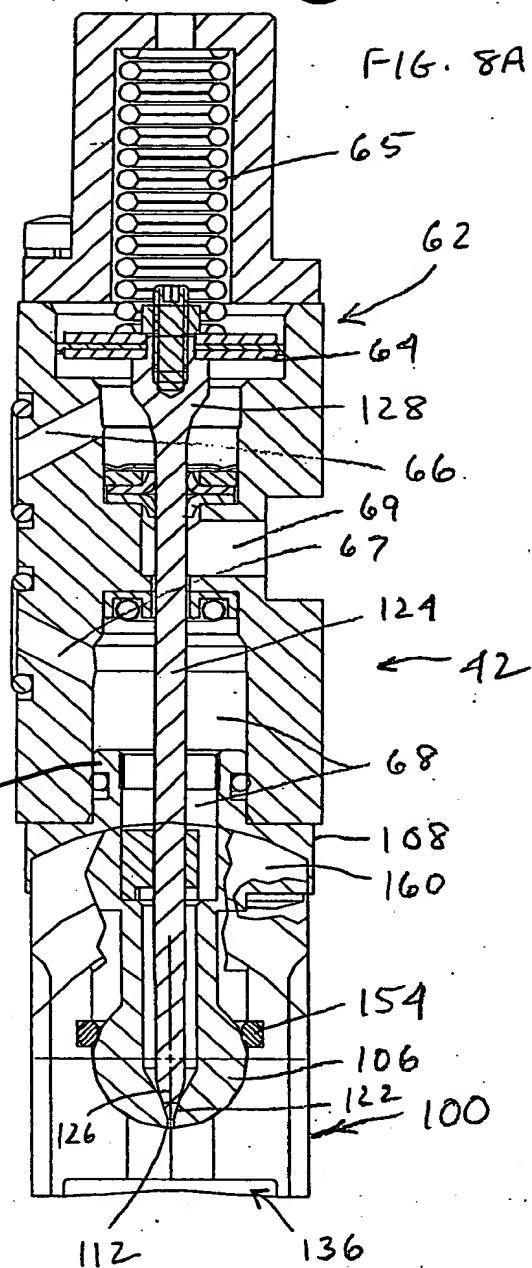


FIG. 13A

FLUID MANIFOLD, SUPPORT BKT.

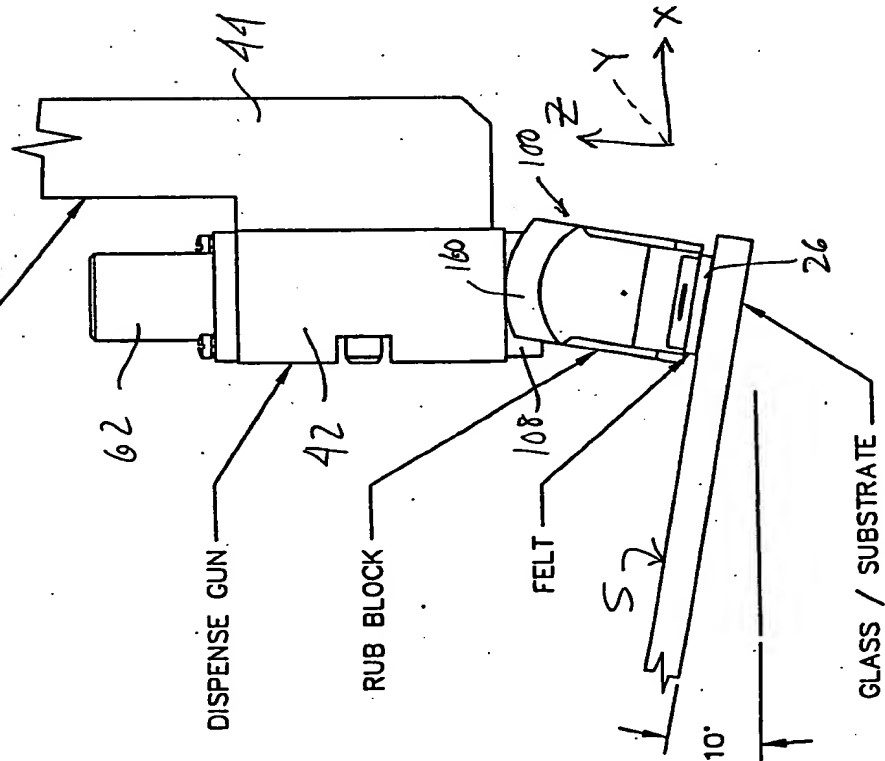
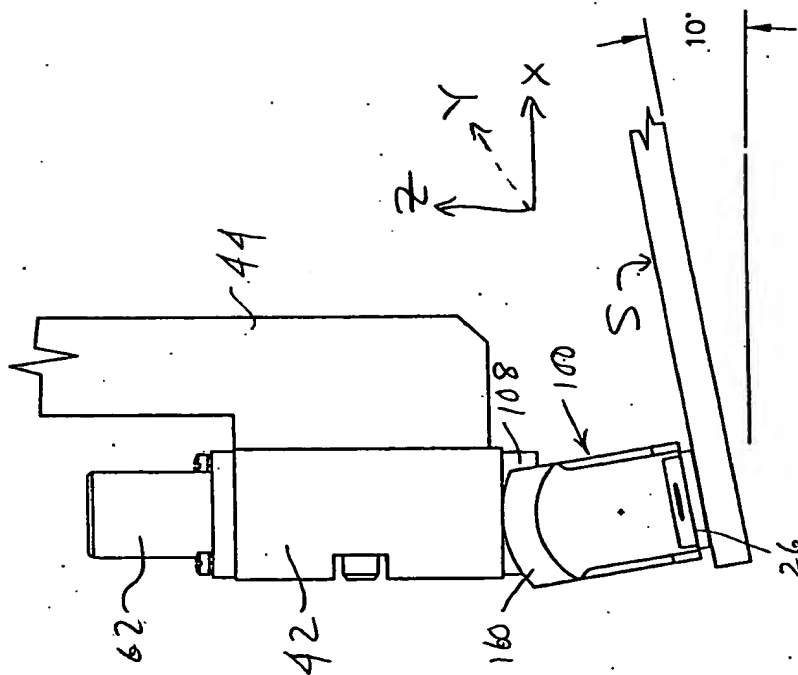


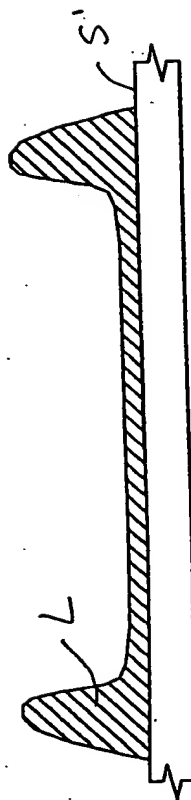
FIG. 13B



NOTES:

1. PATH OF TOOL IS INTO PLANE OF PAPER.

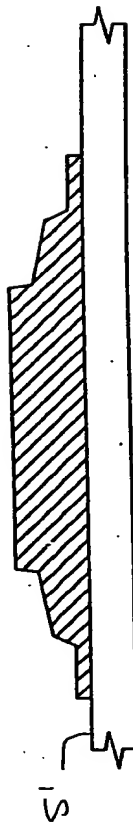
FIG. 14A



TYPICAL DRIP AND DRAG BEAD
CENTER THICKNESS ~ .0003 INCH

PRIOR ART

FIG. 14B



TYPICAL FLOW THRU FELT BEAD
CENTER THICKNESS ~ .0008 INCH

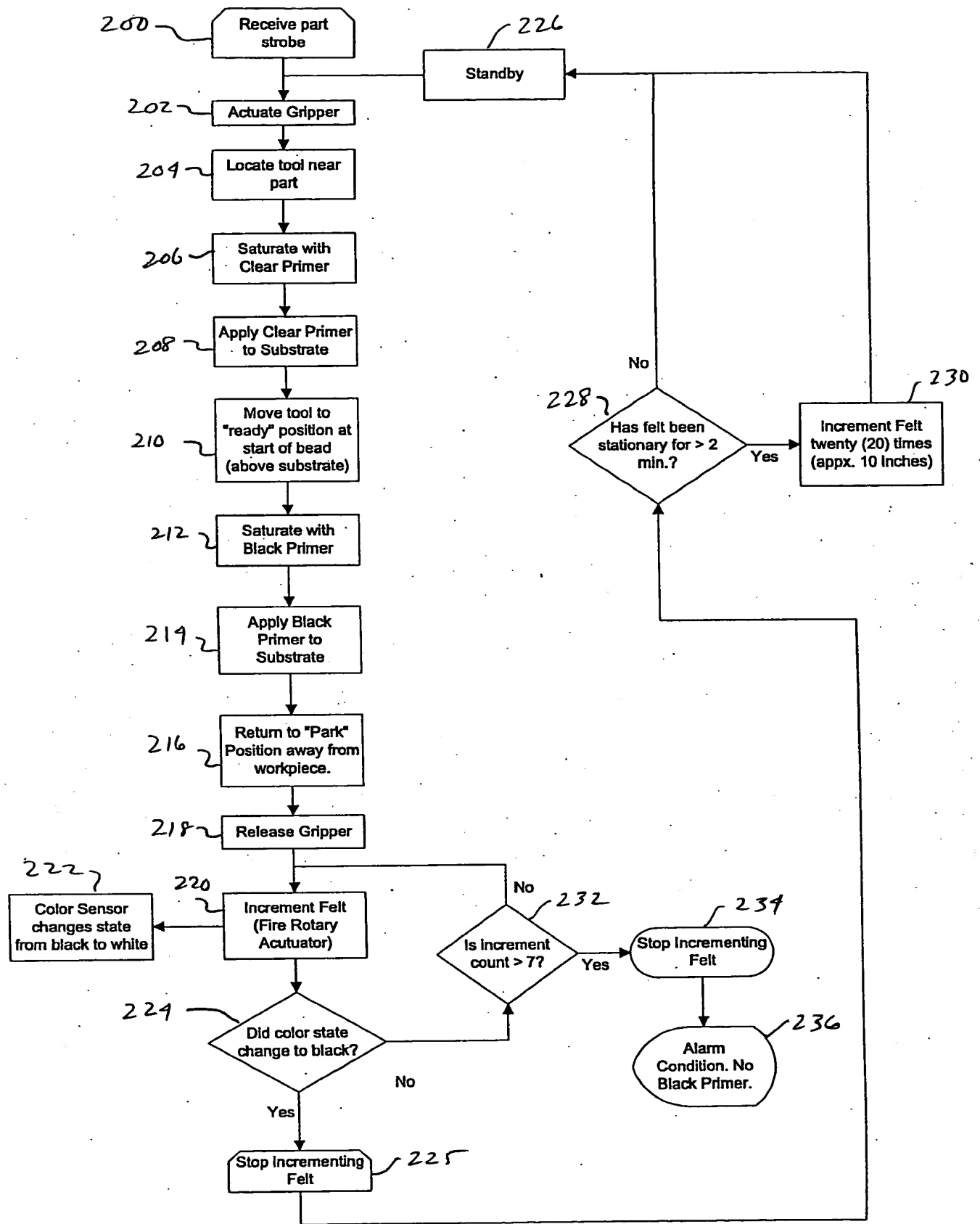


FIG. 15

FIG. 16

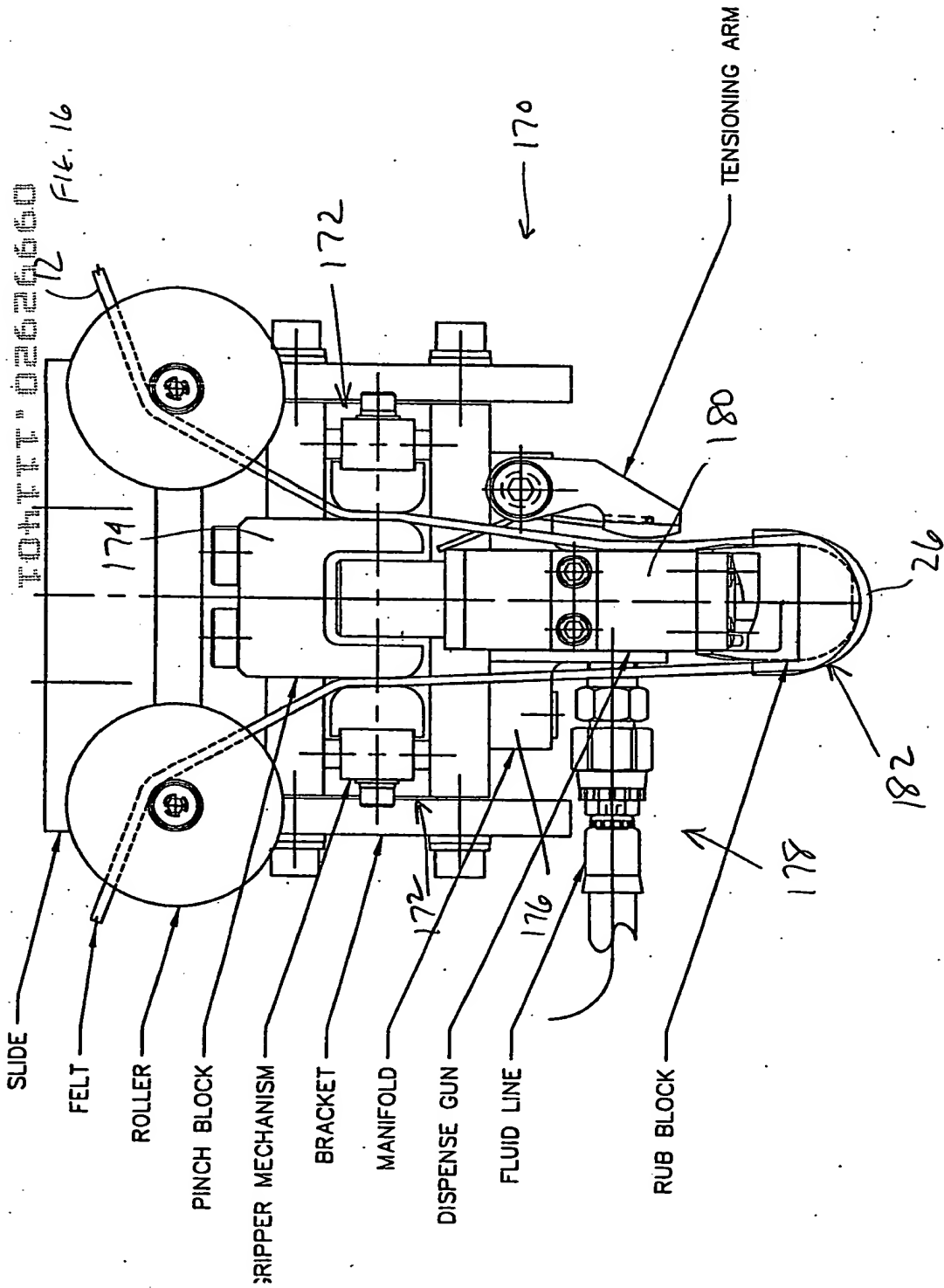


Fig. 17

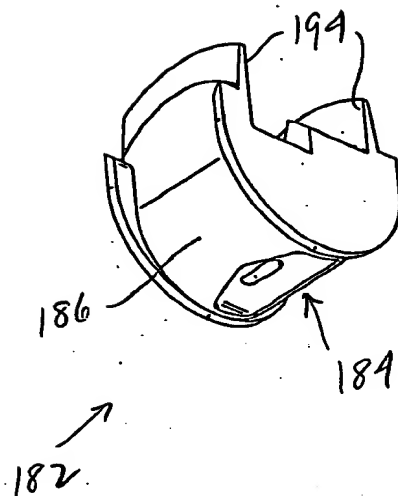
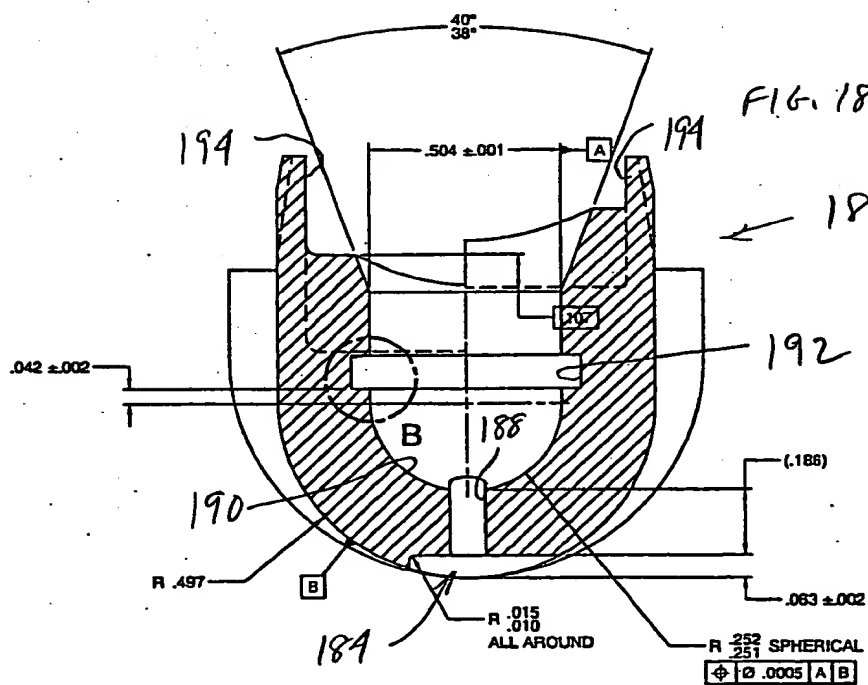


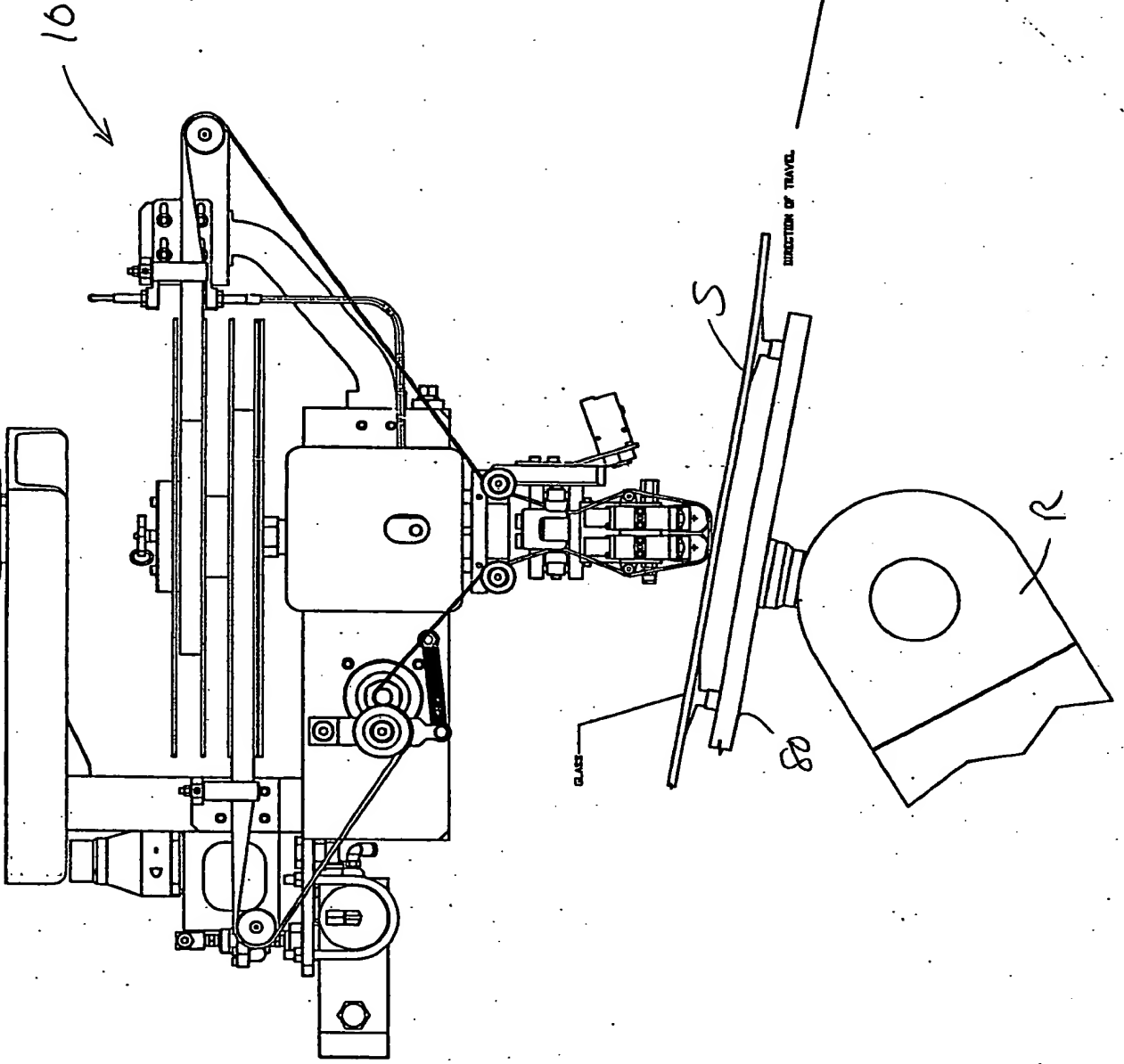
FIG. 18



TOP SECRET 02526650

FIG. 19A

STATIONARY MOUNT



T04TTF 02626660

FIG. 19B

